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## Synthesis of 3,4-Dinitrofuroxan

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Furoxan derivatives [1-2], which have both high enthalpy of formation, high density and high oxygen balance, lead toan obvious increase in specific impulse of propellant compared to a composition of the same type containing RDX. Especially, 3, 4-dinitrofuroxan is a powerful energetic compound first reported in 1993<sup>[3]</sup>. In addition, it would serve as an intermediate in the synthesis of other furoxan derivatives. Godovikova et al<sup>[3-4]</sup> reported the synthetic method from glyoxime via two steps of nitration and oxidation (Route A). Furthermore, 3,4-dinitrofuroxan was aslo obtained by treating dinitromethane potassium salt with concentrated H2SO4 or oleum (Route B)<sup>[5]</sup>. But details of two methods were incomplete. In this paper, two approaches of the synthesis of 3, 4-dinitrofuroxan were carried out on the basis of literature (scheme 1), the post-processing method for dinitroglyoxime was improved. The structure of ultimate product was well confirmed by <sup>13</sup>C NMR, <sup>14</sup>N NMR, <sup>15</sup>N NMR, IR, MS and elemental analysis, and its <sup>15</sup>N NMR and MS spectra were obtained firstly.



Scheme 1 Two synthetic routes of 3, 4-dinitrofuroxan

Route A: To a suspension of 6.6g (0.075 mol) glyoxime and 0.15 g(0.002 mol) NaNO<sub>2</sub> in 90mL ether, 56.7 g 25% HNO<sub>3</sub>(0.225mol) was added dropwise at 15 °C, then the resulting solution was stirred at 15 °C for 2.5 h. The organic layer was separated off, washed with water and dried over anhydrous magnesium sulfate, then filtered and the solvent was removed to give a yellow residue. 20 mL trifluoroacetetic acid was added to the residue. After the solution was cooled to -10 °C, the yellow precipitate was filtered and dried in air to obtain 7.1 g of solid with yield of 53.2%. <sup>13</sup>C NMR (CD<sub>3</sub>COCD<sub>3</sub>, 500 MHz),  $\delta$ : 148.34; <sup>1</sup>H NMR (CD<sub>3</sub>COCD<sub>3</sub>, 500 MHz),  $\delta$ : 13.95; IR (KBr, cm<sup>-1</sup>), v: 3342, 1665, 1570, 1352 and 835; Anal. Calcd for C<sub>2</sub>H<sub>2</sub>N<sub>4</sub>O<sub>6</sub> (%): C 13. 49, H 1. 13, N 31. 47; found C 13.78, H 1.13, N 30.19.

A solution of 1.5 mL(25 mmol) N<sub>2</sub>O<sub>4</sub> in 10 mL CCl<sub>4</sub> was added dropwise to a suspension of 0. 89 g(5 mmol) dinitroglyoxime in 20 mL CCl<sub>4</sub> at 0 °C. After 3.5 h the solvent was removed and the residue was purified by column chromatography on silica gel using a mixture of hexane and ethyl acetate  $(R_i = 0.7, 10: 1, V/V)$  as the eluent, and 0.6 g 3, 4-dinitrofuroxan was afforded with yield of 67. 4% . <sup>13</sup>C NMR (CDCl<sub>3</sub>, 500 MHz),  $\delta$ : 119.54, 150.65; <sup>14</sup>N NMR(CDCl<sub>3</sub>, 500 MHz),  $\delta$ : - 40. 54 (4–NO<sub>2</sub>), - 45. 63 (3–NO<sub>2</sub>); IR (KBr, cm<sup>-1</sup>), v: 1675, 1581, 1558, 1508, 1461, 1328, 1030, 835; MS (El) m/z (%): 193 (M + OH, 22), 146 (M–NO, 24), 130 (M–NO<sub>2</sub>, 100); Anal. Calcd for C<sub>2</sub>N<sub>4</sub>O<sub>6</sub>(%): C 13.60, H 0.00, N 31.80; found C 13.48, H 0.00, N 30.79.

Route B: 2.9 g dinitromethane patassium salt was added to 50 mL oleum(20%) at room temperature, and was stirred for 1 h at 100 °C, then poured to 100 mL ice-water. The mixture was extracted with ether 50 mL × 5. The organic layers were washed with water and dried over anhydrous magnesium sulfate, then filtered and the solvent was removed to give a yellow residue. The title compound was purified by column chromatography on silica gel using a mixture of hexane and ethyl acetate ( $R_f = 0.7, 10: 1, V/V$ ) as the eluent, and 0.6 g the title compound was obtained with yield of 17.1%. The analysis show that the compound same as route A.

The structure of 3, 4-dinitrofuroxan was determined by <sup>13</sup>C NMR, <sup>14</sup>N NMR, <sup>15</sup>N NMR, IR, MS as well as elemental analysis. In the <sup>13</sup>C spectra of 3, 4-dinitrofuroxan, the resonance bands appear at 119.54 and 150.65. The <sup>14</sup>N spectra was showed in Fig. 1, where two signals of N4 and N3 were observed at -40.54 and -45.63 respectively. The <sup>15</sup>N spectra of 3, 4-dinitrofuroxan (Fig. 2) was depicted with four signals at -10.49 (N1), -24.55 (N2), -43.53 (N4) and -48.60 (N3). The signals of N2, which has a ligand oxygen atom as a neighbor in the furoxan ring, appear as expected at higher field (-24.55) compared with N1(-10.49). In the IR spectra, several main absorption bands around 1675, 1581, 1508, 1461, 1030, 835 cm<sup>-1</sup> were attributed to the furoxan ring, and strong absorption bands around 1558, 1328 cm<sup>-1</sup> could be assigned to the nitro group.

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3, 4-Dinitrofuroxan was synthesized from two different routes. Compared with route B the route A allowed the synthesis of 3, 4-dinitrofuroxan from accessible initial compounds with a high yield of 35.9%, and its structure was well confirmed by  $^{13}$ C NMR,  $^{14}$ N NMR,  $^{15}$ N NMR, IR, MS and elemental analysis.

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